

## Observation of Stress Induced Phase Transformation in $Y_2O_3$ -PSZ by Raman Microprobe

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*The distribution of monoclinic phase in  $Y_2O_3$ -PSZ, induced by the stress field around Vicker's indents, was examined by using a new system of Raman microprobe. This system is equipped with a step scanning X-Y stage and a multichannel detector and was used to obtain the monoclinic distribution, i. e. the 2-dimensional map of a monoclinic fraction. The results obtained for the PSZ's with 2 and 3 mol %  $Y_2O_3$ , 2Y-PSZ and 3Y-PSZ, are described as follows: (1) The monoclinic fraction at the center of indents, where large plastic deformation has occurred, is smaller than that around the edges of each indent. (2) The size of the transformed zone and the monoclinic fraction of 2Y-PSZ around indents were found to be greater than those of 3Y-PSZ. (3) The size of the transformed zone and the monoclinic fraction reach a maximum respectively around 200°C, at which thermal degradation occurs greatly.*

[Received February 17, 1986]

## Characterization of Microstructure of $Al_2O_3$ -ZrO<sub>2</sub> Composite by Raman Spectroscopy

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*Partially stabilized zirconia is a desirable material as high toughness ceramics. On the other hand,  $Al_2O_3$ -ZrO<sub>2</sub> composite is also a desirable material for engineering ceramics because of chemical stability, high hardness, high wear resistance and high toughness. Some properties of  $Al_2O_3$ -ZrO<sub>2</sub> composites such as critical grain size for tetragonal ZrO<sub>2</sub> and mechanical behavior have been reported, but studies on the transformation behavior are scarce.*

*In the present research, the microstructure and transformation behavior of zirconia in  $Al_2O_3$ -ZrO<sub>2</sub> composites were studied. Specimens containing 5 to 15 vol % ZrO<sub>2</sub> were hot-pressed and analyzed mainly by laser Raman spectroscopy and microstructure was observed by SEM.*

*The transformation of zirconia in Vickers-indented areas was more pronounced near the edge (stress concentrated area) than the center area. On the fracture surface after the bending test, the transformation proceeded in the tensile stress area, i. e., the fracture origin. Therefore, it was thought that the stress-induced transformation is closely related to tensile stress.*

[Received February 14, 1986]

## A Study of High Temperature Behavior and Microstructures of $Al_2O_3$ -ZrO<sub>2</sub> Composites with a 3MV High Voltage Electron Microscope

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*$Al_2O_3$ -ZrO<sub>2</sub> composites have been extensively investigated with a 3MV electron microscope on the effect of oxide additives such as ZrO<sub>2</sub>, MgO and Y<sub>2</sub>O<sub>3</sub> on microstructures and determination of the most suitable heat treatment conditions to increase the toughness. The results obtained are: (1) MgO and ZrO<sub>2</sub> additive powders generally suppress the growth of  $Al_2O_3$  grains, (2) voids are almost completely eliminated by ZrO<sub>2</sub> addition due to not only enhancement of sintering around very fine ZrO<sub>2</sub> powders but also good affinity between  $Al_2O_3$  and ZrO<sub>2</sub>, (3) grain sizes of both  $Al_2O_3$  and ZrO<sub>2</sub> in  $Al_2O_3$ -ZrO<sub>2</sub> composites are not affected with a small amount of MgO, (4) ZrO<sub>2</sub> in  $Al_2O_3$ +ZrO<sub>2</sub> composites is monoclinic at room*

temperature, but  $ZrO_2$  in  $Al_2O_3 + YTZ$  (Yttria Toughened Zirconia) composites is tetragonal in general, (5) grain sizes of both  $Al_2O_3$  and  $ZrO_2$  in  $Al_2O_3 + YTZ$  composites are not sensitive to the addition of a small amount of  $MgO$ . Furthermore, in the present experiment, using a very-high temperature stage, annealing and mechanical phenomena of  $Al_2O_3 - ZrO_2$  composites have been studied up to 2300 K by in situ experiments with a 3 MV electron microscope. [Received February 13, 1986]

## Strengthening of Alumina

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Relatively large  $Al_2O_3$  disc particles ( $16 \mu m$ ,  $41 \mu m$ ) with high aspect ratios (5-20) were incorporated into a fine-grain  $Al_2O_3$  matrix ( $\sim 1 \mu m$ ) in order to improve the mechanical properties of sintered  $Al_2O_3$ . The flexural strength depends on the disc size and the microstructure of composites. For a composite containing 5 vol%  $16 \mu m$   $Al_2O_3$  disc particles, the maximum flexural strength was 604 MPa, 28.5% larger than that without disc particles. [Received February 15, 1986]

## Microstructures and Mechanical Properties of $TiO_2$ -Added Alumina Ceramics

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The microstructure and bending strength of alumina ceramics containing 0-16 wt%  $TiO_2$  fired from  $1400^\circ$  to  $1700^\circ C$  were investigated. The addition of  $TiO_2$  markedly promoted the sintering of alumina at comparatively low temperatures in air. The addition of  $TiO_2$  within the solid solubility limit of  $TiO_2$  (0.27 wt%) also promoted the grain growth of  $\alpha-Al_2O_3$  at  $1600^\circ - 1700^\circ C$ . An excess amount of  $TiO_2$ , over the solid solubility limit reacted with alumina to form aluminum titanate above  $1500^\circ C$  and dispersed in alumina ceramics.  $Al_2TiO_5$  as a second phase prevented the grain growth of  $\alpha-Al_2O_3$ , and the grain size of  $\alpha-Al_2O_3$  decreased with increasing amount of  $TiO_2$ . The bending strength of specimens fired at lower temperatures increased with increasing amount of  $TiO_2$ , i.e., with an increase in fired density. In the specimens fired above  $1500^\circ C$ , the bending strength was lowest for 0.2 wt%  $TiO_2$  addition and increased with further increase in the amount of  $TiO_2$ , i.e., with a decrease in grain size of  $\alpha-Al_2O_3$ , but the specimens containing a large amount of  $Al_2TiO_5$  had relatively low bending strengths. In the specimens containing  $Al_2TiO_5$ , some strain appeared in both  $\alpha-Al_2O_3$  and  $Al_2TiO_5$  grains due to the difference in their thermal expansion coefficients. [Received February 18, 1986]

## Microstructure and Mechanical Properties of $Al_2O_3$ -SiC Composites

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The effects of SiC dispersions with average particle sizes of 2 and  $8 \mu m$  on the microstructure and mechanical properties were investigated for  $Al_2O_3$ -SiC composites, which were fabricated at  $1500^\circ$  to  $1800^\circ C$  for 1 h under the applied pressure 27  $MN/m^2$ . The sintering temperature increased with increasing the SiC content. However, the grain growth of  $Al_2O_3$  was remarkably inhibited by incorporating SiC particles, especially those of  $2 \mu m$ . The Vickers hardness of composites increased with increasing the SiC content. The maximum toughness and strength, 4.5  $MN/m^{3/2}$  and 490  $MN/m^2$ , were observed for the composite containing 10 mol%  $2 \mu m$  SiC prepared at  $1600^\circ C$ , approximately 40% higher than those with  $Al_2O_3$  only. The increases may be attributed to the increase in toughness by crack deflection and/or microcracking caused by the SiC dispersions. [Received February 20, 1986]